

Developments in Algae Harvesting and Processing



European Algae Biomass 27th & 28th April 2011 Pestana Chelsea Bridge Hotel, London, UK

Safe Harbor Statement



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Algae Harvesting: A Twofold Challenge



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 - Cells have similar specific gravity to water
 - Algae in suspension neither sink nor float
 - q Wet biomass retains interstitial water, which acts as a lubricant
 - q Harvesting oil requires solids separation
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Cost of Conventional Extraction: US\$1.24/kg

The Extraction Landscape



- q Chemical/Enzymatic
 - q Protease, surfactants, acids, salts, osmotic, etc.
- q Physical
 - g Freeze/thaw
 - q **Heat**
 - q Electromagnetic
 - q Pressurization/expansion
 - q Supercritical Extraction
- q Mechanical
 - Ultrasound Sonication
 - q Impeller rotating paddles or surfaces
 - q Pressurized Liquid Flow
 - q Bead Mills
 - q Droplets atomization

Source:

Glen Mills presentation at NAA 28 March 2011

www.glenmills.com

OriginOil: A Multilayer, Integrated Approach OriginOil



- CO₂ Injection
 - Lowers pH to optimize electromagnetic delivery
 - Chemically assists in cell degradation
- Quantum Fracturing[™]
 - q Creates fluid fracturing effect
 - Mechanically distresses algae cells
- Electromagnetic Field
 - Specifically tuned EMP ruptures algae cells
 - Evolved hardware design
 - Causes cells to release internal lipids
- Integrated Externals:
 - Dissolved Air Flotation (DAF) for Concentration World Water Works
 - 3-Phase Separation post Extraction

OriginOil Field Implementation



1. Dewatering

- q Reduce water by about one order (from 1000:1 to ~100:1)
- Biomass integrity must be preserved
- A chemical-free solution is preferred

2. Extraction

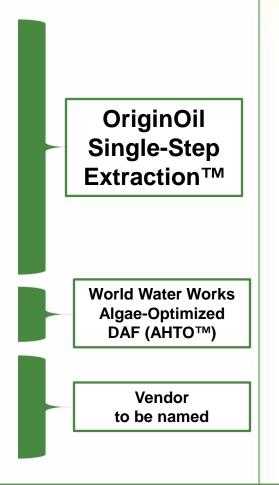
- Destroy cell viability
- q Release lipids
- Release cell components (specialized applications)

Concentration

q Targeting 10-20% solids

4. Separation

- q Fully release all lipid from biomass.
- Three-phase separation: liquid/liquid/solid (oil/water/biomass)

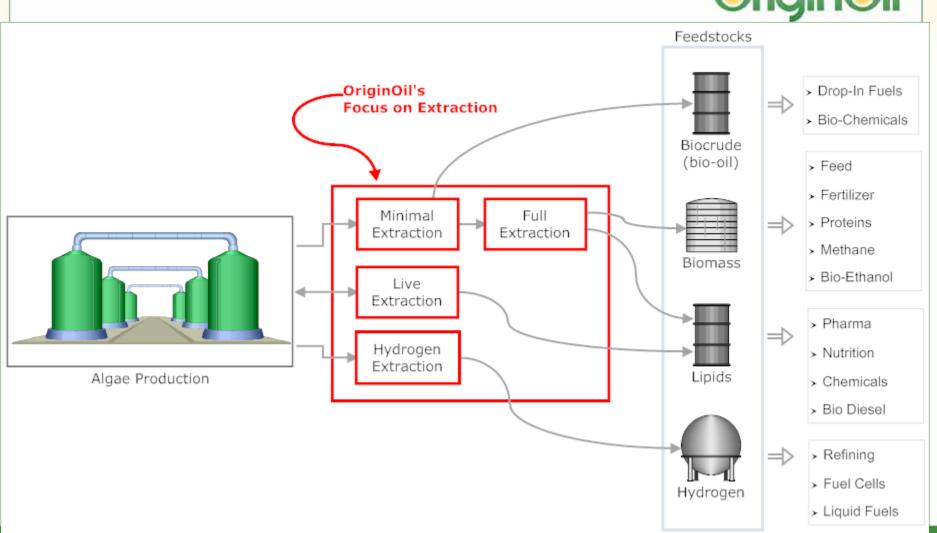


Single Step Extraction Benefits

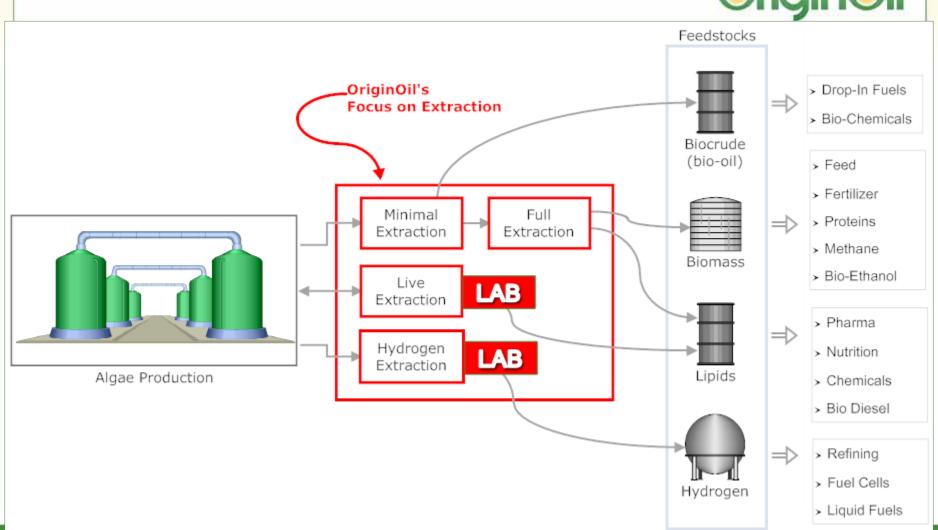


- No initial dewatering required
- Significant energy savings
- No caustic chemicals
- Tunable to a wide range of feedstock
- q Small footprint
- q Easy installation
- Applicable to all growth platforms
- q Fast throughput highly scalable
- Greatly-reduced Capital Expenditure

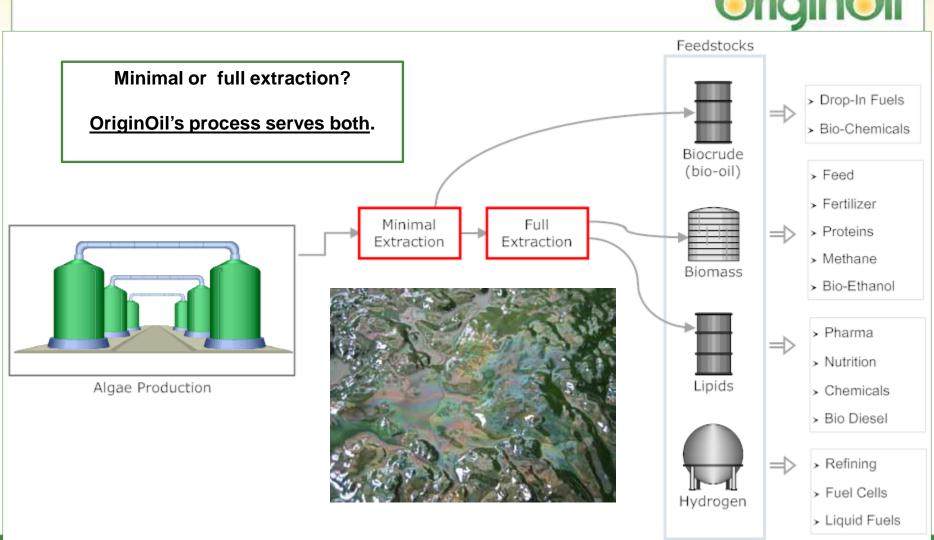


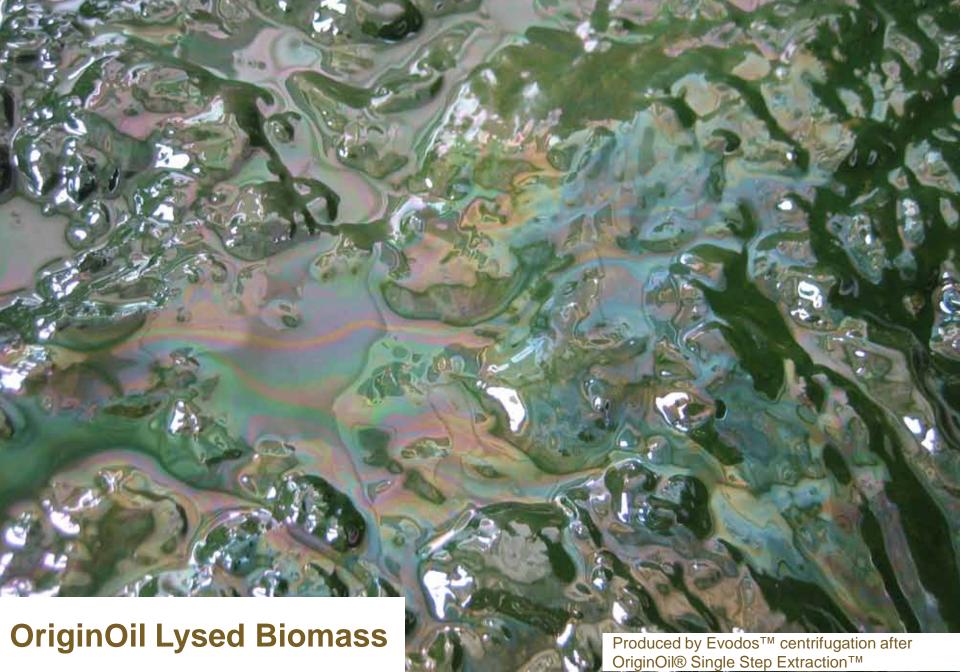












Lysed Biomass as a Standardized Product



- With OriginOil's single step process, growers can deliver lysed biomass ("oily paste") to processors for any application.
- Growers can focus on growing and leave the processing to processors.

Key decision point: certifying product for food-grade applications.

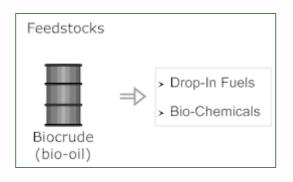
Considerations for Food Grade Applications

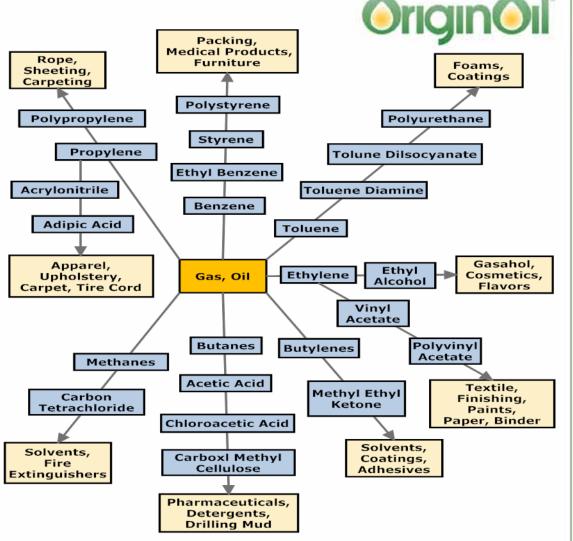


- Photosynthetic (autotrophic) growth systems are inherently sustainable:
 - q "Free" sunlight for large-scale applications
 - World-class CO2 adsorption
 - q Arable land is not required for any phase of operation.
- q Key benefits are at odds with food-grade applications:
 - q Using waste water for uptake of nitrates
 - Using brackish or salt water
 - Using industrial CO2
 - q Using cheap open ponds
- q Inputs can be controlled at a cost to achieve food-grade purity.
- Planners must consider the costs of food-grade applications in solar growth systems.
- q For food grade apps: consider dark cycle growth (heterotrophic).

Fuels and Chemicals

- Siocrude from algae biomass is the most direct route to drop-in fuels and bio-chemicals.
- Every fraction of petroleum is achievable through this route.





Chemicals: price/volume sweet spot



- 90% of crude oil goes into fuel, but 40% of the profits come from petrochemicals.
- The chemicals market can deliver both large volumes and better pricing than fuel.
- Some data points:
 - q Renewable chemicals market: US\$56.9 billion in sales by 2015.
 - Elevance (Cargill spinoff in biochemicals) grossing \$10MM today, forecasts \$1 billion in 2016.
 - q Elevance raised \$100MM in 2010. Looking to transition to algae.
 - Fast-growing renewable chemicals company Cereplast (NASDAQ: CERP) has announced an intention to move from corn feedstocks to algae.

The CO2 Factor



- CO2 is driving major algae rollouts where governments are serious about carbon reduction.
 - q Example: MBD Energy (largest stockholder Anglo-American Mining) now rolling out massive algae tracts to absorb CO2 from brown coal power plants.
 - Australia has spent AU\$2B to date* on geo-sequestration, now committed to algae as far cheaper, quicker and more sustainable.
 - Algae-based CO2 abatement is an export technology for Australia.
- The CO2 benefit alone justifies algae for major emitters especially in countries that plan to penalize emissions heavily.
 - q 40 euros/ton on the way for CO2 emitters in Europe?

^{*} Source: Austrade briefing at Advanced Biofuels Leadership Conference, Washington DC, 20 April 2011

Conclusions



- A standard for lysed biomass ("oily paste") will allow growers to focus on growing, processors on processing.
- Solar growers must carefully consider the cost of certified food-grade operation vs. the benefits.
- Biocrude is the simplest path to fuel and chemicals.
- Chemicals are the sweet spot for non-food grade algae processing.
- CO2 regulation will continue to drive the development of large-scale solar algae systems.



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THANK YOU!

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QUESTIONS?

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