

OriginOil™

Algae Harvesting, Dewatering and Extraction



Worldbiofuels
MARKETS
15-17 March 2010
RAI Congress Centre, Amsterdam

A BREAKTHROUGH TECHNOLOGY TO TRANSFORM ALGAE INTO OIL

Safe Harbor Statement



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Recovering Oil: A Twofold Challenge

§ Algae Grow Suspended in Large Amounts of Water

- § Cells have similar specific gravity to water
- § Algae in suspension neither sink nor float
- § Wet biomass retains interstitial water, which acts as a lubricant
- § Harvesting oil requires solids separation
- § Dewatering is energy and capital intensive

§ Cell Walls are Difficult to “Crack”

- § Algae have a tough exterior to protect internal lipids
- § Cell wall has a high elasticity modulus
- § Cell rupture through mechanical friction and steam explosion requires dry biomass
- § Mechanical extraction is energy and capital intensive
- § Chemical extraction requires caustic solvents

Conventional Approach

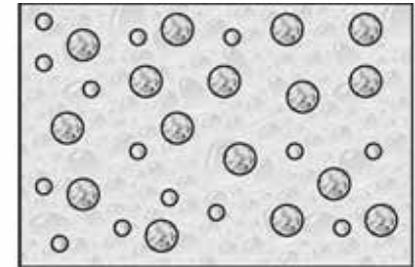
§ Current State of the Art is a 3-Stage Process:



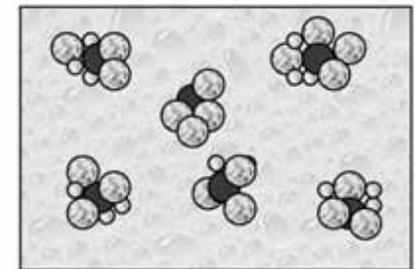
Conventional Systems Feature a Combination of Technologies

Solids Separation: Polymer Flocculation

- § Solute particles form biomass aggregate called “floc”
- § Two main types of flocculants
 - § Inorganic Flocculants
 - § Organic Polymer/Polyelectrolyte Flocculants
- § Microalgae can form stable suspensions
- § Advantages:
 - § Capable of treating large quantities of culture
 - § Applicable to wide range of algae strains
 - § Less energy intensive than mechanical separation
- § Limitations:
 - § Flocculants can be expensive and caustic
 - § Flocculation alone is not sufficient
 - § Typically combined with other processes



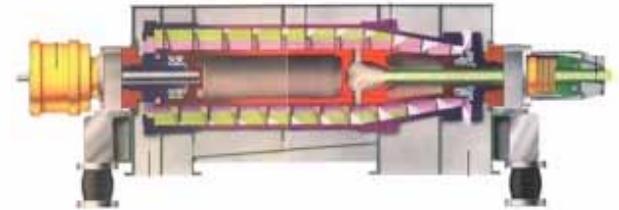
Polymer
Flocculation



Solids Separation: Decanters/Centrifuges



- § Mechanical approach to solids separation
 - § Decanters are typically used in the ethanol industry
 - § Centrifuges are widely used in the algae industry
- § Operates using the sedimentation principle
- § Requires specific gravity differential
- § Advantages
 - § Seen as the most efficient recovery technique
 - § Capable of processing large algae cultures
 - § Appropriate for cultures that are more liquid and less solid
- § Limitations
 - § Capital and energy intensive
 - § Requires additional drying for mechanical and chemical extraction

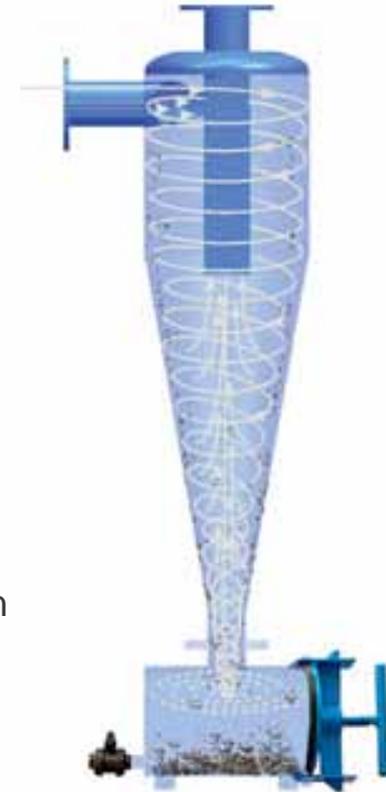


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Solids Separation: Hydrocyclones

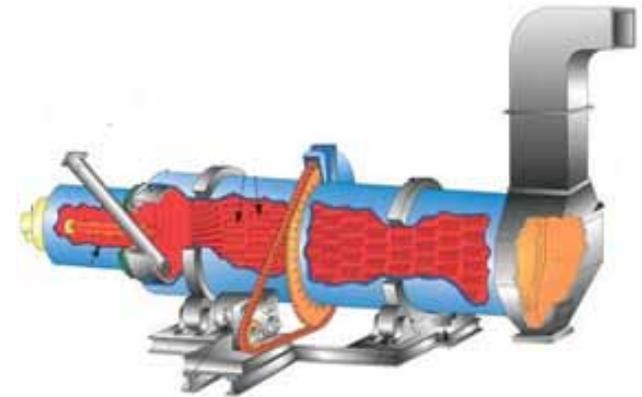


- § Uses gravity to separate solids from liquids
- § Requires specific gravity differential
- § Hydrocyclone dimensions must be precision engineered
- § Advantages
 - § Low capital costs
- § Limitations
 - § Only appropriate for select algae strains (e.g. Coelastrum)
 - § Efficiency is highly dependent on solids concentration
 - § Process is energy intensive
 - § Requires additional drying for mechanical and chemical extraction
 - § Reliability is questionable



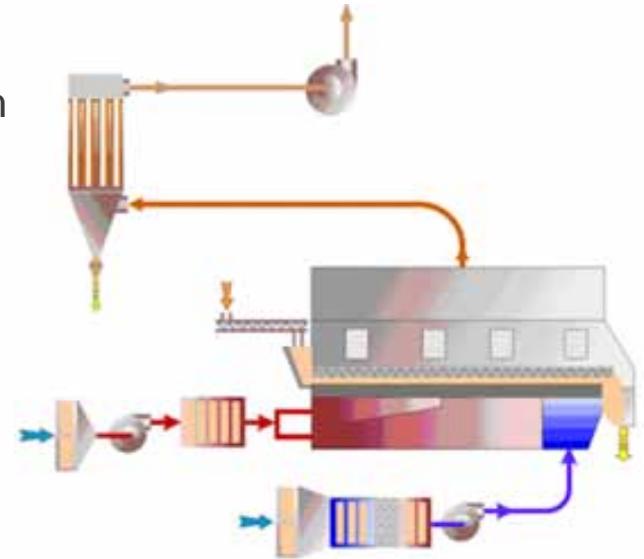
Dewatering: Indirect/Direct Heat

- § Heat is used to evaporate water
- § Indirect heating uses rotating disks to accelerate heat exchange
- § Direct heat uses open flame to create steam
- § Advantages
 - § Very effective as reducing moisture content
 - § Appropriate for applications with significant “waste heat”
- § Limitations
 - § Capital and energy intensive
 - § Direct heat has combustion risks
 - § Regular maintenance required



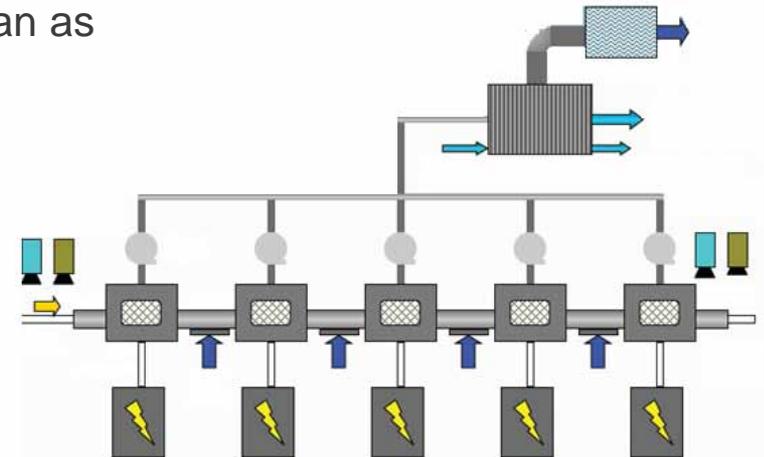
Dewatering: Fluid Bed

- § Designed to dry biomass as it floats on a cushion of air
- § Uses rotating screen that allows air to percolate through wet biomass
- § Advantages
 - § Effective at reducing moisture content of biomass
 - § Does not require steam or heat
 - § Relatively low maintenance costs
- § Limitations
 - § Typically used when moisture content is relatively low
 - § Capital and energy intensive



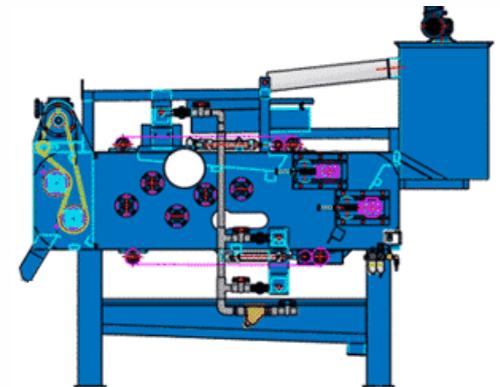
Dewatering: Microwave

- § Process uses volumetric heating to achieve even distribution
- § Energy is delivered electromagnetically, rather than as heat
- § Advantages
 - § Drying time can be reduced significantly
 - § Reduced risk of combustion
 - § Lower energy cost compared to steam drying
 - § Low maintenance costs
- § Limitations
 - § Potential of uneven drying
 - § Capital and energy intensive



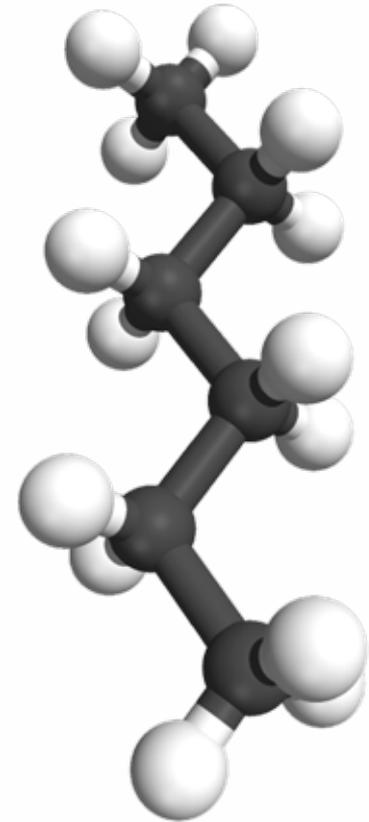
Extraction: Expellers/Presses

- § Uses mechanical force to rupture algae cells
- § Widely used in oil extraction from various feedstock
- § Design must be tailored to algae strain
- § Advantages
 - § No chemical input required
 - § Appropriate for high oil content algae
 - § Capable of extracting up to 80% oil
- § Limitations
 - § Residual biomass remains with pressed oil
 - § Typically requires additional solvent extraction
 - § Capital and energy intensive
 - § High maintenance costs



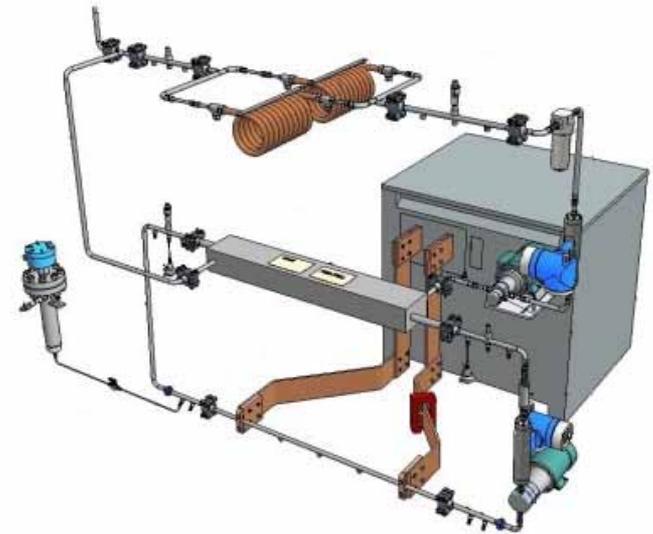
Extraction: Solvents

- § Chemicals including benzene, ether and hexane are used to degrade cell walls
- § Oil dissolves into solvent and is recovered through distillation
- § Can be used in conjunction with mechanical extraction
- § Advantages
 - § Relatively inexpensive
 - § Effective at releasing up to 95% oil
- § Limitations
 - § Requires the use of caustic chemicals
 - § Hexane requires two year permitting process (U.S.)



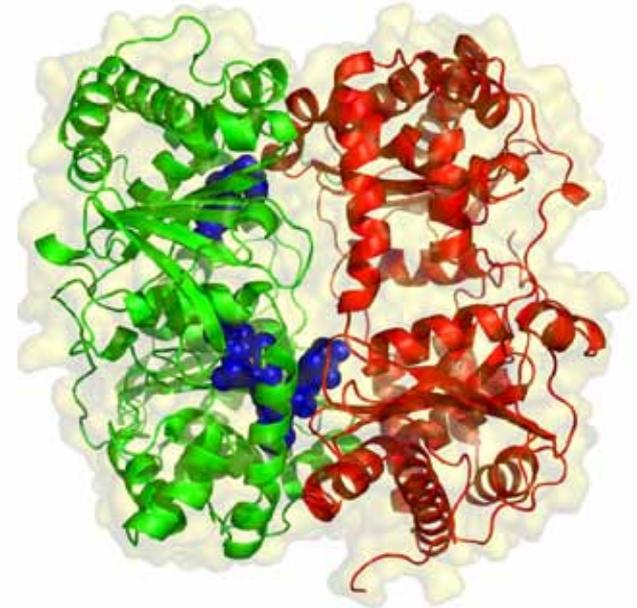
Extraction: Supercritical CO₂

- § Process uses liquid CO₂ at high temperature and high pressure to extract algae oil
- § CO₂ penetrates algae cells and causes them to rupture
- § Widely used in various industries, including coffee
- § Advantages
 - § Low environmental impact
 - § High quality oil and biomass product
- § Limitations
 - § Works best when algae cells are partially ruptured
 - § Process is highly tuned and sensitive
 - § High pressure systems involve risk
 - § Capital and energy intensive



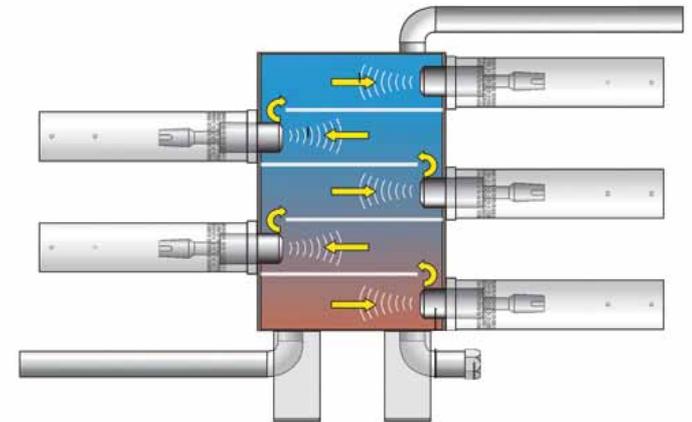
Other Approaches: Enzyme Extraction

- § Uses enzymes to degrade cell walls
- § Water acts as the solvent material
- § Process makes fractionation of oil much easier
- § Advantages
 - § Does not require dry cake for oil extraction
 - § Low environmental impact
 - § No caustic chemicals
- § Limitations
 - § Costs are much higher than hexane extraction



Other Approaches: Ultrasonication

- § Uses ultrasonic waves to create cavitation bubbles in a solvent material
- § Bubbles collapse, resulting in shock waves that break down cell walls
- § Can be used in conjunction with enzymatic extraction
- § Advantages
 - § Does not require dry cake for oil extraction
 - § Low environmental impact
 - § No caustic chemicals
- § Limitations
 - § Energy intensive
 - § Technology unproven at industrial scale



The OriginOil Difference

Conventional Approach



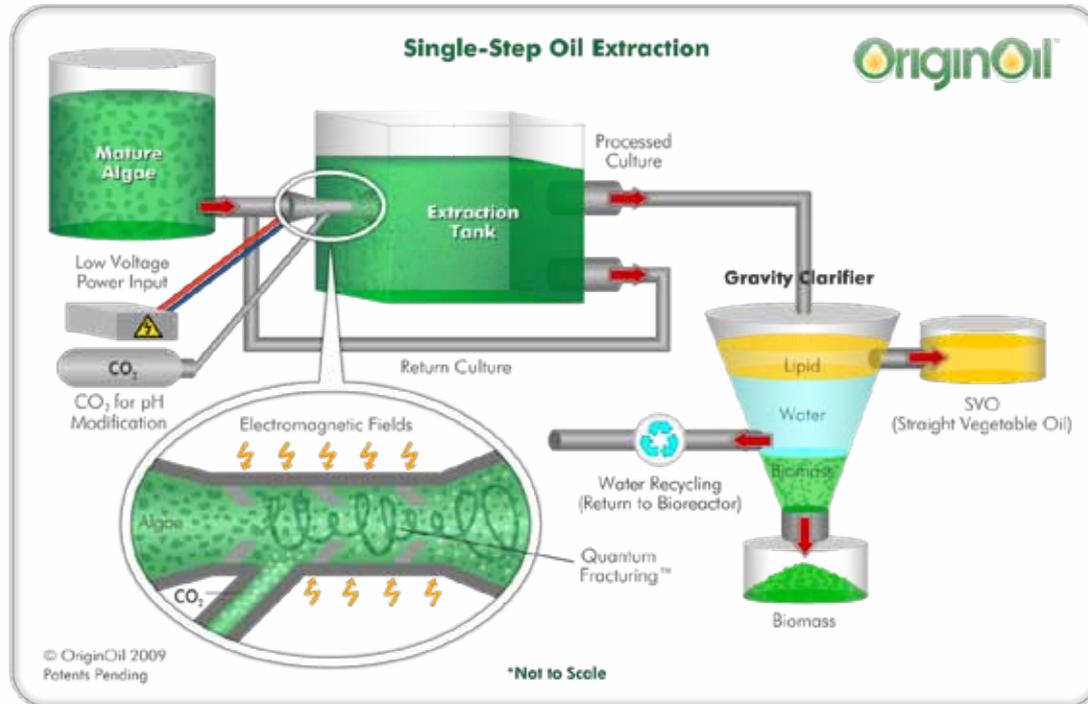
OriginOil Approach



Radical Shift vs. Incremental Gains

A BREAKTHROUGH TECHNOLOGY TO TRANSFORM ALGAE INTO OIL

OriginOil Single-Step Extraction™



- § In one step, Quantum Fracturing™ combines with electromagnetism and pH modification to break down cell walls.
- § Algae oil rises to the top for skimming and refining, while the remaining biomass settles to the bottom for further processing as fuel and other valuable products.

A BREAKTHROUGH TECHNOLOGY TO TRANSFORM ALGAE INTO OIL

Single-Step Extraction Process Details

§ CO₂ Injection

- § Lowers pH to optimize electromagnetic delivery
- § Chemically assists in cell degradation

§ Quantum Fracturing

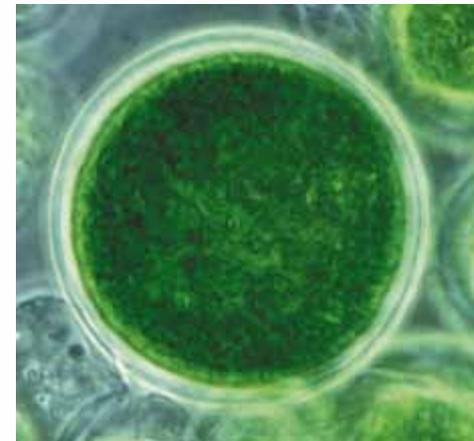
- § Creates fluid fracturing effect
- § Mechanically distresses algae cells

§ Electromagnetic Field

- § Highly tuned EMP ruptures algae cells
- § Causes cells to release internal lipids

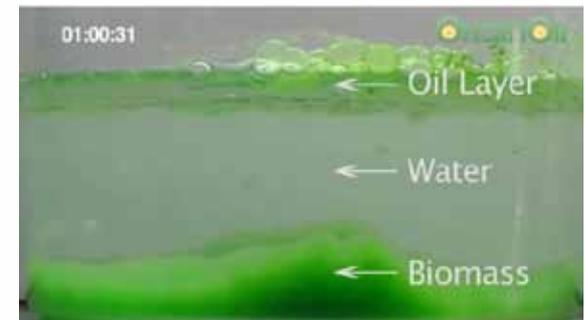
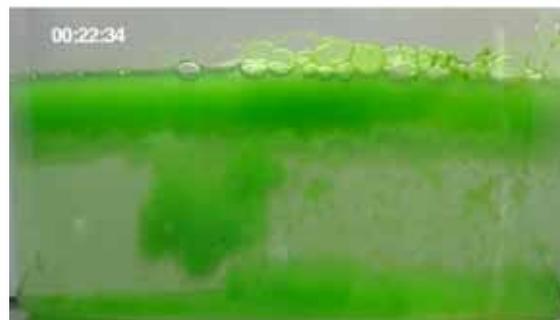
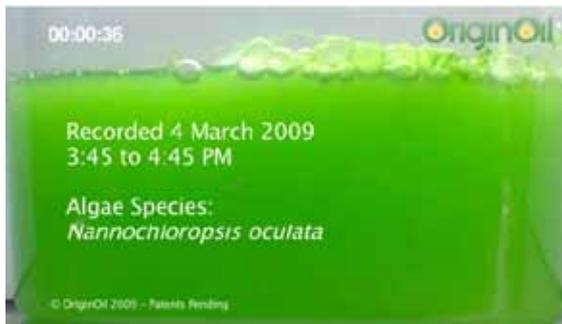
§ Additional Key Process Innovations

- § Subject to imminent patent filings



Gravity Settling

- § Single Step Extraction separates oil from biomass
- § Processed culture is transferred to a gravity clarifier
 - § Oil rises to the top
 - § Biomass sinks to the bottom
- § Oil is skimmed for downstream polishing
- § Biomass is drained for further drying (if necessary)
- § Water is recycled to the bioreactor or pond

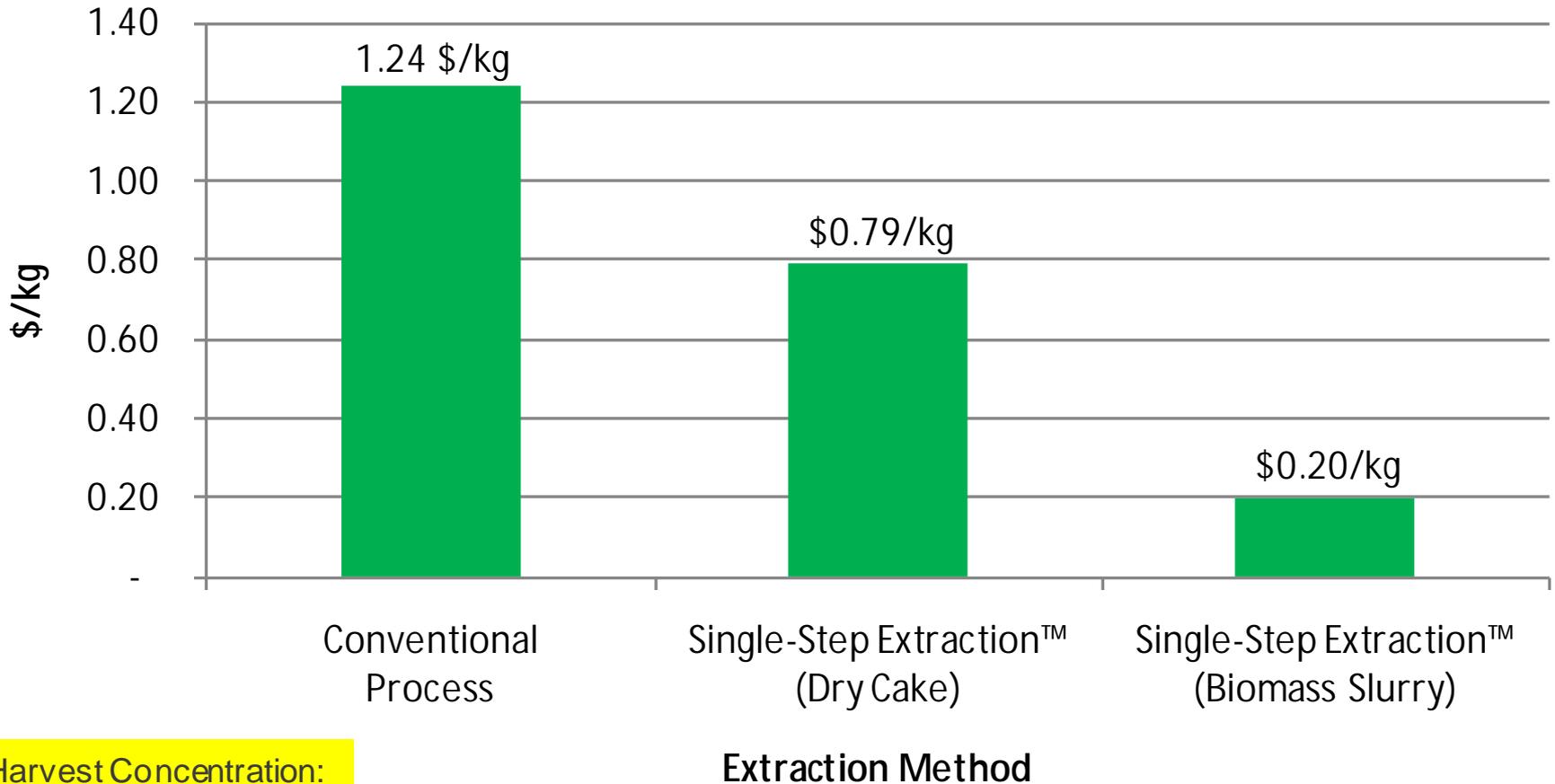


A BREAKTHROUGH TECHNOLOGY TO TRANSFORM ALGAE INTO OIL

Single Step Extraction Benefits

- § No initial dewatering required
- § Significant energy savings
- § No caustic chemicals
- § Tunable to a wide range of feedstock
- § Small footprint
- § Easy installation
- § Applicable to all growth platforms
- § Fast throughput – highly scalable
- § Greatly-reduced Capital Expenditure

Energy Cost of Oil Extraction



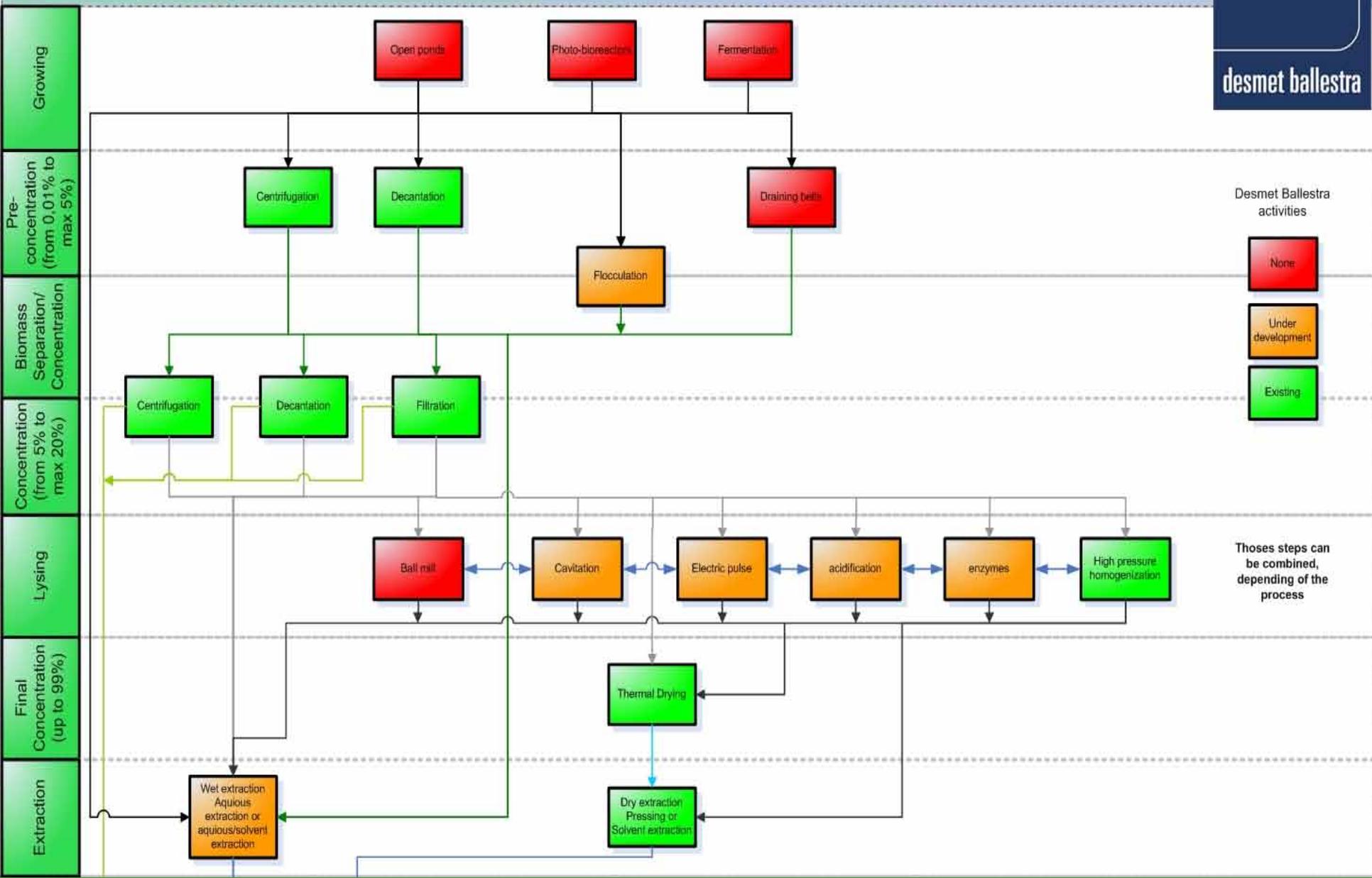
Harvest Concentration:
1 gram/L dry weight

Extraction Method

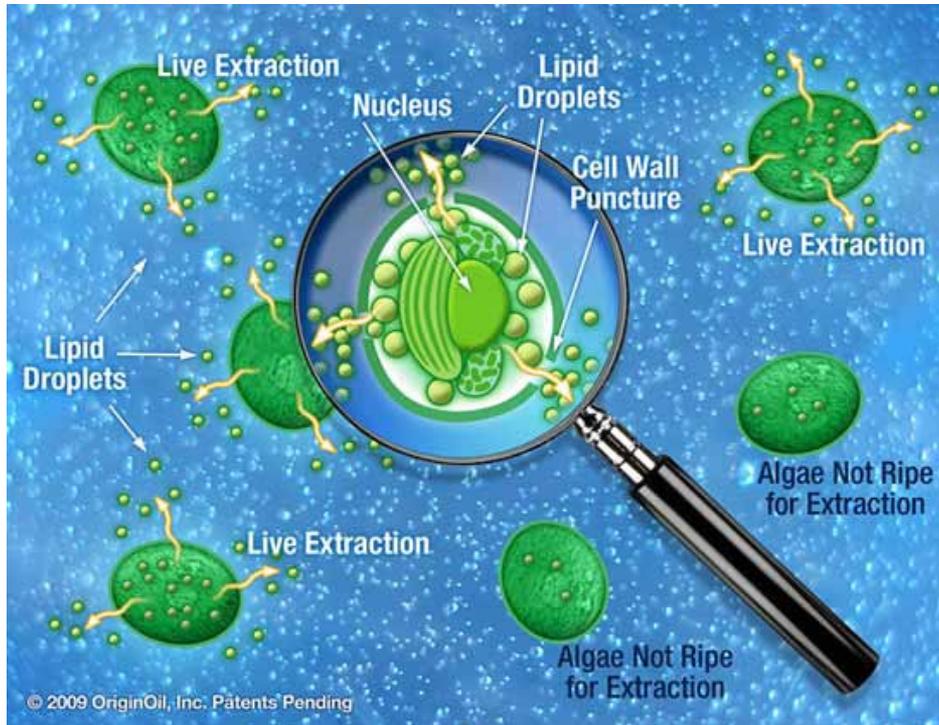
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Desmet Ballestra Algae diagram (by VVN)



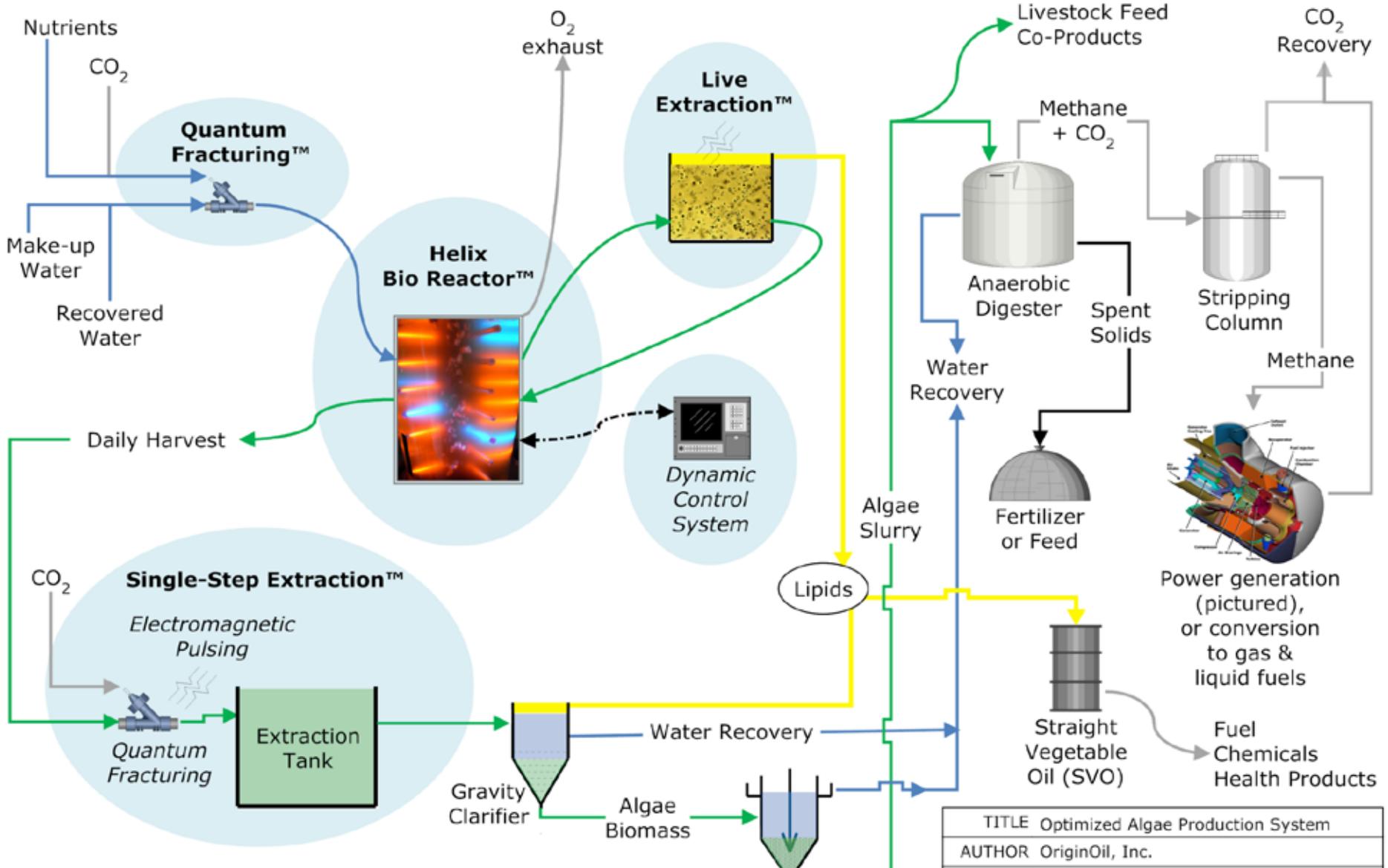
Live Extraction™



- § Continuous 'milking' process works by stimulating the algae cells electrically.
- § Algae oil is extracted continuously, algae remains alive.
- § Combines with daily harvest for improved productivity, refreshed cell cultures.
- § Does not use expensive consumables, not limited to one strain.
- § Now being scaled up to OriginOil's intermediate 200-gallon tank size.

A BREAKTHROUGH TECHNOLOGY TO TRANSFORM ALGAE INTO OIL

OPTIMIZED ALGAE PRODUCTION SYSTEM



TITLE	Optimized Algae Production System
AUTHOR	OriginOil, Inc.

Next Steps

§ Single-Step Extraction:

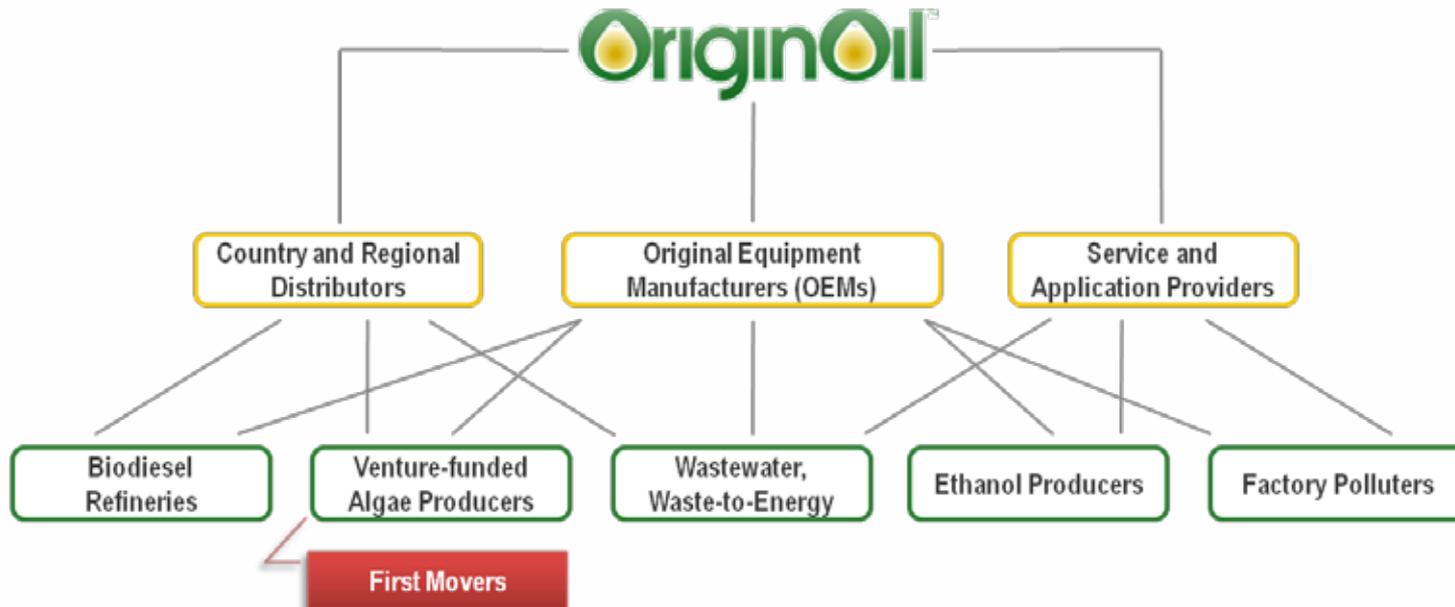
- § 28 January 2010, launched pilot scale lab system (3-5gpm)
- § By mid-2010, will launch mobile algae extraction system (ALGAEMAX) – on-site demos to interested algae companies.
- § Pursuing commercial pilot projects in 2H2010.
- § Ongoing discussions with OEMs.

§ Live Extraction:

- § Displayed bench scale system at 28 January event.
- § Currently scaling up to 200-gallon tank system.
- § Testing productivity singly and in tandem with daily harvest and Single-Step Extraction.

Path to an Algae Market

- § Development of an integrated network of global partners, including:
 - § Original Equipment Manufacturers (OEMs)
 - § Country and Regional Partners
 - § Device and Component Manufacturers
 - § Service and Maintenance Providers
 - § Customized Application Developers



A BREAKTHROUGH TECHNOLOGY TO TRANSFORM ALGAE INTO OIL

THANK YOU!

QUESTIONS?

COMMENTS?

partners@originoil.com

**(SEE FOLLOWING SLIDES
FOR PROCESS COMPARISON DETAILS)**



Harvest Concentration:
1 gram/L dry weight

Conventional Energy Requirements

Centrifuge for 1 MGD sludge processing	1,059	kWh
Centrifuge for processing 10,000,000 L (2.64 MG)	2,798	kWh
Sludge solid content	27	%
Sludge moisture content	73	%
Total biomass in 10,000,000 L	10,000	kg
Total moisture (water) content	27,037	kg
Energy requirement for water evaporation	16,770	kWh
Total energy requirement for dewatering	19,568	kWh
Cost for dewatering 10,000,000 L of algae culture	1,370	\$
Energy cost for oil extraction	1,113	\$
Total energy cost of crude oil	2,483	\$
Energy cost per kg of crude oil	1.24	\$/kg

A BREAKTHROUGH TECHNOLOGY TO TRANSFORM ALGAE INTO OIL



Harvest Concentration:
1 gram/L dry weight

OriginOil Energy Requirements (Sludge)

Case A - biomass product is bio-digestible sludge

Extraction energy for 10,000,000 L	5,625	kWh
Post-extraction dewatering of 10,000,000 L	179	kWh
Unit power cost	0.07	\$/kWh
Cost for processing 10,000,000 L	406	\$
Total oil content (assuming 20% yield)	2,000	kg
Energy cost per kg of crude oil	0.20	\$/kg
	16.4	percent of conventional process energy cost

A BREAKTHROUGH TECHNOLOGY TO TRANSFORM ALGAE INTO OIL

Single-Step Extraction™(Cake)



Harvest Concentration:
1 gram/L dry weight

Case B - biomass product is dry (10%)

Extraction energy for 10,000,000 L	5,625	kWh
Post-extraction dewatering of 10,000,000 L	179	kWh
Energy requirement for water evaporation	16,770	kWh
Unit power cost	0.07	\$/kWh
Cost for processing 10,000,000 L	1,580	\$
Total oil content (assuming 20% yield)	2,000	kg
Energy cost per kg of crude oil	0.79	\$/kg
	63.6	percent of conventional process energy cost